



Heating and drying ovens

COMMUNICATION. COMFORT. SIMPLY GREAT.

UNIVERSAL OVEN U
PASS-THROUGH OVEN UF TS
PARAFFIN OVEN UNpa
STERILISER S
VACUUM OVEN VO
COOLEDVACUUM OVEN VOcool

100% ATMOSAFE.MADE IN GERMANY.

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Simply boundless. Boundlessly simple.

Drying, heating, ageing, testing, sterilising, burning-in, curing, storing. 100% AtmoSAFE.

From very small to very large! 32 litres or 1060 litres chamber volume? Standard applications or high demand for functionality, programming and documentation? In any case, all Memmert heating and drying ovens feature user-friendliness and state-of-the-art communication interfaces as a basic. Each individual appliance complies with the strict requirements of DIN 12880:2007-05 and is equipped with a maximum of safety functions. Each individual Memmert heating and drying oven is 100% AtmoSAFE.



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AtmoCONTROL

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SingleDISPLAY and TwinDISPLAY



Universal Oven UN and UF with SingleDISPLAY
Universal Oven UNplus and UFplus with TwinDISPLAY
Natural convection or forced ventilation
AtmoCONTROL software

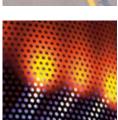
Model sizes:

30 / 55 / 75 / 110 / 160 / 260 / 450 / 750 / 1060 +30 °C up to +300 °C

UNIVERSAL OVEN U The all-round genius among the heating ovens cover a multitude of applications, ideally at temperatures above +50 °C. Without compromises! Thanks to two model variants and nine sizes, optionally with natural or forced convection, industry, science and research institutes will find a heating and drying oven which combines top precision and safety with optimal operating comfort.







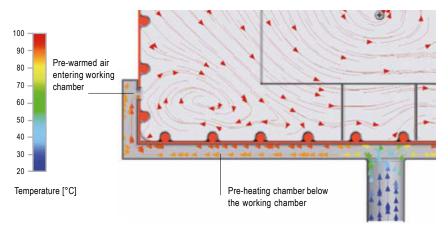
Defined and programme-controlled fan speed

Air exchange rates and air flap position can be controlled electronically at the ControlCOCKPIT. More inlet and outlet openings lead to a higher air exchangeand reduced drying times. Various applications recommend or even require controlled ventilation. When drying powder, sand or corn, reducing the ventilation prevents undesired swirls.

Other applications like testing of wires or cables demand for defined air exchange rates. UFplus appliances feature easy programming of temperature and air exchange rates with the AtmoCONTROL software.

Freshair is preheated

Temperature deviations caused by fresh air can influence sample characteristics or prolong drying. In Memmert universal ovens, the fresh air is therefore fed through a pre-heating chamber and introduced into the working chamber.



Air supply from outside



Intended purpose as a medical device:

Heating ovens UF (with extended overtemperature protection – option A6) and UFplus are applied for heating of non-sterile fabrics and covers.

UNIVERSAL OVENS U

according to DIN 12880:2007-05, EN 61010-1 (IEC 61010-1), 61010-2-010 Standard units are safety-approved and bear the test marks:



Internals:











Interior: Stainless steel, material 1.4301 (ASTM 304),

with all-round deep-drawn ribs to integrate

the large-area heating with ceramic-metal sheath

Stainless steel grids (sizes 30, 55 and 1060:

1 grid, sizes 75 - 750: 2 grids)

Textured stainless steel, rear zinc-plated steel, Housing:

intuitively operated SingleDISPLAYor TwinDISPLAY (TFT colour display) with touchscreen (from size 450 two leaves)

Admixture of pre-heated fresh air by Fresh air:

electronically adjustable air flap

Connection: Mains cable with plug (German type)

CEEplug for 400 V

4 feet; sizes 450, 750 and 1060 Installation:

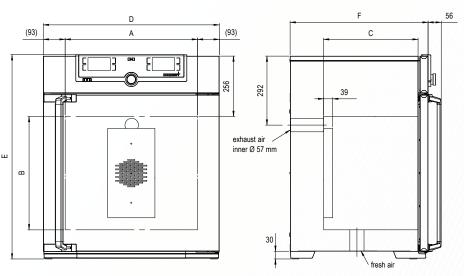
mounted on lockable castors

Interfaces:









Model sizes/D	Description			30	55	75	110	160	260	450	750	1060	
Stainless steel	Volume		approx. I	32	53	74	108	161	256	449	749	1060	
interior	Width	(A)	mm	400	400	400	560	560	640	1040	1040	1040	
	Height	(B)	mm	320	400	560	480	720	800	720	1200	1200	
	Depth (less 39 mm for fan)	(C)	mm	250	330	330	400	400	500	600	600	850	
	Stainless steel grids (standard equipment)		number		1				2			1	
	Max. number of grids/shelves		number	3	4	6	5	8	9	8	14	14	
	Max. loading per grid/shelf		kg			2	20			3	30	60	
	Max. loading of chamber		kg	60	80	120	175	210		30	00		
Textured	Width	(D)	mm	585	585	585	745	745	824	1224	1224	1224	
stainless steel exterior	Height (size 450, 750, 1060 with castors)	(E)	mm	704	784	944	864	1104	1183	1247	1726	1726	
	Depth (without door handle), door handle + 56 mm	(F)	mm	434	514	514	584	584	684	784	784	1035	
Further data	Electrical load at 230 V, 50/60 Hz		approx.W	1600	2000	2500	2800	3200	3400		1// -///		
	Electrical load at 115 V, 50/60 Hz		approx.W	1600	1700		22	200			_		
	Electrical load at 400 V and 3 x 230 V w/o neutral, 50/60 Hz		approx. W		- 5800						70	7000	
Working-temperature range °C					at least 5 (UN/UNplus) at least 10 (UF/UFplus) above ambient temperature to +300								
	Setting temperature range		°C		+20 to +300								
	Setting accuracy		°C				up to 99.	9: 0.1 / fron	n 100: 0.5				
Packing data	Net weight		approx. kg	45	57	66	74	96	110	161	217	252	
	Gross weight (packed in carton)		approx. kg	61	76	85	99	122	161	227	288	416	
	Width		approx. cm	66	73	73	83	83	93	133	133	137	
	Height		approx. cm	89	95	113	105	130	138	144	191	197	
	Depth		approx. cm	65	67	67	80	80	93	105	105	130	
	iversal Ovens			UN30	UN55	UN75	UN110	UN160	UN260	UN450	UN750	///-	
	al Oven convection air circulation			UN30plus	UN55plus	UN75plus	UN110plus	UN160plus	UN260plus	UN450plus	UN750plus	-	
plus = Model v	vith TwinDISPLAY			UF30	UF55	UF75	UF110	UF160	UF260	UF450	UF750	UF1060	
				UF30plus	UF55plus	UF75plus	UF110plus	UF160plus	UF260plus	UF450plus	UF750plus	UF1060pl	

Options	30	55	75	110	160	260	450	750	1060
Voltage 115 V,50/60 Hz)	X2				///-///	
Extended overtemperature protection by additionally integrated Pt100 sensor for independent temperature monitoring for models UN/UF					A6				
Full-sight glass door (4-layer insulating glass)					В0				
Chamber modification for the application of reinforced perforated stainless steel shelves or stainless steel grids (bearing rails mounted in the working chamber) – includes replacement of 2 standard grids by 2 reinforced grids				_			K	1	<u> </u>
Fresh-airfilter (filtration efficiency 80 %) mounted at the bottom (for UF/UFplus) (for sizes 30 – 260 castor frame or subframe necessary – see page 29)					R8				
Interior lighting for observing the load					R0				
Interior socket (can only be ordered with limited temperature-range – max. +70 °C) current carrying ampacity 230 V, 2.2 A can be switched off with the On/Off switch, cannot be switched individually (option A8 necessary – see page 28)					R3				
Interior nearly gastight					K2				
Ditto, with possibility for gas inlet/outlet through 2 tubes with ball valves					K3				
Entry port, 23 mm clear diameter, for introducing connections at the side, can be closed by flap, standard positions left centre/centre left centre top right centre/centre right centre top					F0 F1 F2 F3				
Entry port, 23 mm clear diameter, for introducing connections, can be closed by flap in special positions (please, state location) left right rear					F4 F5 F6				
Entry port, 14 mm clear diameter, can be closed by flap, in special positions at the back (please, state location)					D6				
Entry port, 38 mm clear diameter, can be closed by flap, in special positions at the back (please, state location)					F7				
Entry port, 57 mm clear diameter, can be closed by flap, in special positions at the back (please, state location)					F8				
Entry port, 100 mm clear diameter, can be closed by flap, in special positions at the back (please, state location)					F9				
4 – 20 mA current loop interface (0 to +310 °C ≙ 4 – 20 mA) Temperature controller actual value Temperature of a Pt100 sensor positioned flexibly in chamber for external temperature monitoring (max. 1 SingleDISPLAY,max.3 TwinDISPLAY)					V3 V6				
Fan speed monitoring with switching off the heating and with alarm in case of failure – optional for UFplus only					V4				
Works calibration certificate for 3 temperatures: +100 °C,+160 °C,+220 °C Standard works calibration certificate (measuring point chamber centre) at +160 °C					D00128				

Accessories	30	55	75	110	160	260	450	750	1060																			
Stainless steel grid (standard equipment)	E28884 E20164		E20165		E28891	E20)182	B32550																				
Additional reinforced stainless steel grid, max. loading 60 kg; from size 450 with guide bars and fixing screws (only in connection with option K1)	-		E29767		E29767		E29767		E29767		E29767		E29767		E29767		E29767		E29767		E29767		E29767		E29766	B32	2190	/// - //
Perforated stainless steel shelf	B29727	B03	3916	B00	325	B29725		328	B32549																			
Additional reinforced stainless steel shelf, max. loading 60 kg; with guide bars and fixing screws (only in connection with option K1)							B32191		 																			
Stainles steel slide-in drip tray, 15 mm rim (may affect the temperature distribution) – cannot be used in connection with option K1	E02070 E02072		E02073		E02073		E29726	E02	2075	B32599																		
Max. loading per slide-in drip tray (kg)	1.5			3	4		8																					
Stainless steel bottom drip tray, 15 mm rim (may affect the temperature distribution) – cannot be used in connection with option K1	B04356 B04358		B04359		B04359		B29722	B04	1362	B29769																		
Max. loading per bottom drip tray (kg)		1.5		3		4	8																					
Wall bracketfor wall mounting	B29755 B29756 B29757 B29758 B29759 -		_																									
Guarantee extension by 1 year	GA1Q5		GA1Q5				GA	GA2Q5																				



Pass-through oven UFTS
Forced convection
AtmoSAFE standard software

Model sizes: 160 / 260 / 450 / 750 +30 °C to +300 °C

PASS-THROUGH OVEN UF TS Pass-through ovens UFTS are based on a standard heating oven and feature all technological highlights like product specific heating and perfectly adjusted control technology. Thanks to an additional side feed-through, curing of lead frames and adhesive bonds or tempering of components can be controlled automatically within a running production process.







High feed-through thanks to in-line capability

Temperature control processes in a Memmert pass-through oven can be controlled fully electronically. The synchronised loading of parts is done by means of belt input and output at the side. To increase the feed-through for endless loading, turn pulleys can be installed in the chamber on request. Windows at the front and rear enable simple loading by hand, and also allow the temperature control process to be permanently observed. Another advantage not to be missed out: constant temperatures inside the temperature-control chamber as it does not have to be opened for loading.



In-line capable pass-through oven (belt input and output at the side)





In the position of an expansion of the R&D departments of customers, the customisation department at Memmert provides support for complex applications and finds tailor-made solutions. Many customers are supported from development to production.



PASS-THROUGH OVENS UF TS

according to DIN 12880:2007-05



Standard equipment

Interior: Stainless steel, mat. 1.4301 (ASTM 304),

with all-round deep-drawn ribs to integrate the large-area heating with ceramic-metal sheath

Internals: 2 stainless steel grids

Housing: Textured stainless steel, intuitively operated

TwinDISPLAY (TFT colour displays) with touchscreen, fully insulated stainless steel door on both sides (from model size 450 two leaves), pass-through version

Fresh air: Admixture of pre-heated fresh air by electronically adjustable air flap

Connection: Mains cable with plug (German type)

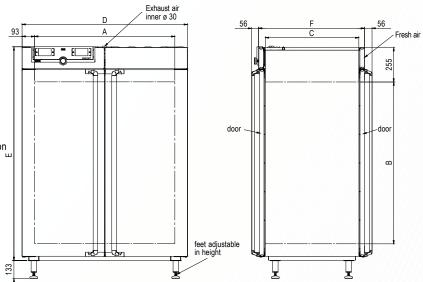
(CEEplug for 400 V)

Installation: 4 feet

Interfaces:







Model sizes/Descriptio	n			160	260	450	750
Stainless steel interior	Volume		approx. I	161	256	449	749
	Width	(A)	mm	560	640	1040	1040
	Height	(B)	mm	720	800	720	1200
	Depth	(C)	mm	400	500	600	600
	Stainless steel grids (standard equipment)		number		2	2	
	Max. number of grids/shelves		number	8	9	8	14
	Max. loading per grid/shelf		kg	2	0	3	0
	Max. loading of chamber		kg	210		300	
Textured stainless	Width	(D)	mm	745	824	1224	1224
steel exterior	Height	(E)	mm	1104	1183	1247	1726
	Depth (without door handle, depth of handle 2 x 56 mm)	(F)	mm	584	684	784	784
Further data	Electrical load at 230 V, 50/60 Hz		approx.W	3200	3400		
	Electrical load at 115 V, 50/60 Hz		approx. W	22	00	-	
	Electricalload at 400 V and 3 x 230 V w/o neutral, 50/60 Hz		approx. W	-		5800	7000
	Working-temperature range		°C	at least 10	above ambie	nt temperat	ureto +300
	Setting temperature range		°C		+20) to +300	
	Setting accuracy		°C	up	to 99.9: 0.	1 / from 100	: 0.5
Packing data	Net weight		approx. kg	120	138	213	260
	Grossweight in Triwall carton		approx. kg	146	189	279	331
	Width		approx. cm	83	93	133	133
	Height		approx. cm	130	138	145	192
	Depth		approx. cm	80	93	105	105
0 1 11 0 71							

Order No. Pass-Through Ovens

UF160TS UF260TS UF450TS UF750TS

Optionen	160	260	450	750
Voltage 115 V,50/60 Hz		(2		-/////
Extended overtemperature protection by additionally integrated Pt100 sensorfor independent temperature monitoring		A	\ 6	
Full-sight glass door (triple insulating glass) – per side		E	30	
Reinforced chamber (max. loading up to 300 kg (involves narrower reinforced grids) includes replacement of 2 standard grids by 2 reinforced grids		k	(1	
Entry port, 23 mm clear diameter, for introducing connections at the side, can be closed by flap, standard positions left centre/centre left centre top right centre/centre right centre top		F F	-1 -2	
Entry port, 23 mm clear diameter for introducing connections at the side, can be closed by flap, in special positions (please, state location) right		A6 B0 K1 F0 F1 F2 F3 F4 F5 D4 D5 V3 V6		
Process-dependent electromagnetic door lock (both sides)			04	
Locking mechanism to prevent simultaneous opening of doors for contamination protection in case of wall installation		С	05	
4 – 20 mA current loop interface (0 to +310 °C ≜ 4 – 20 mA) Temperature controller actual value Temperature of a Pt100 sensor positioned flexibly in chamber for external temperature monitoring (max. 1 SingleDISPLAY,max. 3 TwinDISPLAY) – price per sensor				
Fan speed monitoring with switching off the heating and with alarm in case of failure		\	/4	
Works calibration certificate for 3 temperatures: +100 °C, +160 °C, +220 °C Standard works calibration certificate (measuring point chamber centre) at +160 °C		D00)128	

Accessories	160	260	450	750
Stainless steel grid (standard equipment)	E20165	E28891	E20	182
Additional reinforced stainless steel grid, max. loading 60 kg; with guide bars and fixing screws (only in connection with option K1)			B32	190
Perforated stainless steel shelf	B00325	B29725	B00	328
Additional reinforced perforated stainless steel shelf, max. loading 60 kg; with guide bars and fixing screws (only in connection with option K1)			B32	191
Stainlesssteel slide-in drip tray, 15 mm rim (may affect the temperature distribution) – cannot be used in connection with option K1	E02073	E29726	E02	2075
Max. loading per slide-in drip tray (kg)	3	4		3
Stainlesssteel bottom drip tray, 15 mm rim (may affect the temperature distribution) – cannot be used in connection with option K1	B04359	B29722	B04	362
Max. loading per slide-in drip tray (kg)	3	4	8	3
Flush-fit unit set (stainless steel frame covering gap between oven and wall opening), without air slots – technical clarification required	B33204	B33205	B33206	B33207
Guarantee extension by 1 year	GA	1Q5	GA	2Q5



Paraffin oven UNpa with TwinDISPLAY AtmoCONTROLsoftware

Model sizes: 30 / 55 / 75 / 110 / 160 +30 °C to +80 °C

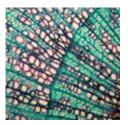
PARAFFIN OVEN UNpa Five model sizes, five times highprecision temperature control of the embedding medium paraffin
in science and research. The range of functions and thermal safety
of paraffin ovens UNpa are designed specifically for absolutely
reliable sample preparation in the laboratory. The benefits for
the user: an optimal cost/benefit ratio for an appliance that
guarantees, for many years, precise and even temperature control
for embedding media without any loss in quality whatsoever.





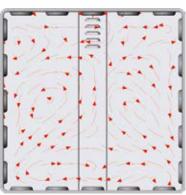
Safewarming of paraffin

Thanks to its high capillarity, liquid paraffin is an ideal embedding medium. This property, however, may lead to oily residue in tiny cavities. For this reason, the interior chamber of paraffin ovens UNpa is designed almost gas tight. There is definitely no danger of ignition of residue or damage to mechanical and electronic components.



Absolutely uniform temperature distribution

Due to the almost gas tight chamber, no outside air is exchanged. Therefore, the advantages of the uniform temperature distribution by the large surface all-round heating system applied in Memmert heating chambers come fully into play. Also without forced convection, the perfect interaction of the control system and heating unit ensures unparalleled temperature homogeneity and stability.



Air flow with natural convection



PARAFFIN OVENS UNpa

according to DIN 12880:2007-05, EN 61010-1 (IEC61010-1), 61010-2-010











Stainless steel, material 1.4301 (ASTM 304), Interior:

with all-round deep-drawn ribs to integrate

the large-area heating with ceramic-metal sheath

Stainless steel grids (sizes 30 and 55: Internals:

1 grid, sizes 75 - 160: 2 grids)

Housing: Textured stainless steel, rear zinc-plated steel,

intuitively operated TwinDISPLAY (TFTcolour display) with touchscreen, fully insulated stainless steel door

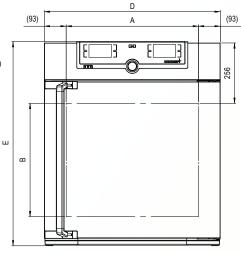
Connection: Mains cable with plug (German type)

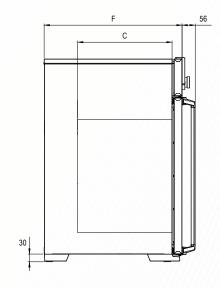
4 feet Installation:

Interfaces:









Model sizes/Description	1			30	55	75	110	160
Stainless steel interior	Volume		approx. I	32	53	74	108	161
	Width	(A)	mm	400	400	400	560	560
	Height	(B)	mm	320	400	560	480	720
	Depth	(C)	mm	250	330	330	400	400
	Stainless steel grids (standard equipment)		number		1		2	
	Max. number of grids/shelves		number	3	4	6	5	8
	Max. loading per grid/shelf		kg			20		
	Max. loading of chamber		kg	60	80	120	175	210
Textured stainless steel	Width	(D)	mm	585	585	585	745	745
exterior	Height	(E)	mm	704	784	944	864	1104
	Depth (without door handle), door handle + 56 mm	(F)	mm	434	514	514	584	584
Further data	Electrical load at 230 V, 50/60 Hz		approx. W	1600	2000	2500	2800	3200
	Electrical load at 115 V, 50/60 Hz		approx. W	1600	1700		2200	
	Working-temperature range		°C	at le	ast5 above	ambient ter	mperature to	+80
	Setting temperature range		°C			+20 to +80		
	Setting accuracy		°C			0.1		
Packing data	Net weight		approx. kg	45	55	66	75	96
	Gross weight (packed in carton)		approx. kg	61	74	85	100	122
	Width		approx. cm	66	73	73	83	83
	Height		approx. cm	89	95	113	105	130
	Depth		approx. cm	65	67	67	80	80

Order No. Paraffin Ovens

UN30pa UN55pa UN75pa UN110pa UN160pa

Options	30	55	75	110	160
Voltage 115 V,50/60 Hz			X2		
Full-sight glass door (4-layer insulating glass)			В0		
Entry port, 23 mm clear diameter, for introducing connections at the side, gas tight, can be closed by flap and silicone stopper, standard positions left centre/centre left centre top right centre/centre right centre top			F0 F1 F2 F3		
Entry port, 23 mm clear diameter, for introducing connections, gas tight, can be closed by flap and silicone stopper, in special positions (please, state location) left right rear			F4 F5 F6		
Entry port, 40 mm clear diameter, for introducing connections, gas tight, can be closed by flap and silicone stopper, in special positions at the back (please, state location)			F7		
4 – 20 mA current loop interface (0 to +90 °C ≙ 4 – 20 mA) Temperature controller actual value Temperature of a Pt100 sensor positioned flexibly in chamber for external temperaturemonitoring (max. 3 TwinDISPLAY) Gas inlet and outlet through 2 tubes with ball valves			V3 V6 K3		
Works calibration certificate for 3 temperatures: +37 °C,+52 °C,+70 °C Standard works calibration certificate (measuring point chamber centre) at +80 °C			D00126		

Accessories	30	55	75	110	160
Stainless steel grid (standard equipment)	E28884	E20)164	E20	165
Perforated stainless steel shelf	B29727	B03	3916	B00	325
Stainles steel slide-in drip tray, 15 mm rim (may affect the temperature distribution)	E02070	E02	2072	E02	073
Max. loading per slide-in drip tray (kg)		1.5		3	3
Stainlesssteel bottom drip tray, 15 mm rim (may affect the temperature distribution)	B04356	B04	1358	B04	359
Max. loading per bottom drip tray (kg)		1.5		3	3
Wall bracketfor wall mounting	B29755	B29756	B29757	B29758	B29759
Guarantee extension by 1 year			GA1Q5		



Steriliser SN and SFwith SingleDISPLAY
Steriliser SNplus and SFplus with TwinDISPLAY
Natural convection or forced ventilation
AtmoCONTROLsoftware

Model sizes: 30 / 55 / 75 / 110 / 160 / 260 / 450 / 750 +30 °C to +250 °C

STERILISER S Medicine has the goal of protecting and saving lives. Therefore, disinfection of receptacles and instruments is not enough. The setpoint-dependent programme resume function SetpointWAIT of Memmert hot air sterilisers guarantees precise sterilisation times and the complete killing off of even the most resistant microorganisms. The classification as class IIa medical device confirms that all Memmert sterilisers comply with the basic safety requirements of the European Medical Devices Directive 93/42/EEC.



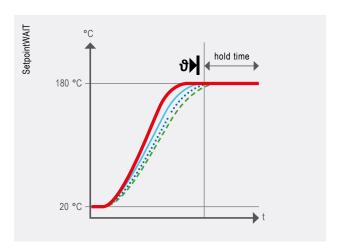






SetpointWAIT function

Exactly timed temperature control helps to save lives when it comes to sterilisation of instruments and laboratory equipment. Therefore, the SetpointWAIT function guarantees that the sterilisation time does not start before the compensation time is reached. When measuring with additional freely positionable Pt100 sensors (optional), reaching the set temperature at all measuring points on the chamber load is decisive for the continuation of the programme. Up to three measurements can be displayed directly on the ControlCOCKPITor one measurement on an external measuring device or a 4-20 mA interface.



When the SetpointWAIT function is activated, the hold time does not start until the temperature within a very narrow tolerance range is reached at all measuring points

Temperature of the Pt100 sensor inside the chamber

• • • •

Temperature of the flexible Pt100 sensors inside the chamber

Validation without problems

Particularly thanks to the SetpointWAIT function, Memmert hot air sterilisers comply with all strict requirements on quality assurance and can therefore be validated without problems. Besides the possibility to measure the temperature directly at the load inside the chamber (optional), the appliances completely document the entire process. In combination with the User-ID-Key for TwinDISPLAYappliances, the process-controlled door locking mechanism (optional) is the icing on the cake in terms of safety.



Intended purpose as a medical device:

Hot air sterilisers SN/SFand SNplus/SFplusare applied for sterilisation of medical materials. The classification as class IIa medical device confirms that all Memmert sterilisers comply with the basic safety requirements of the European Medical Devices Directive 93/42/EEC. They are also suited without restriction for the special application of depyrogenisation with hot air.

STERILISERS S

according to DIN 12880:2007-05, EN 61010-1 (IEC 61010-1), 61010-2-010 and 61010-2-40

Standard units are safety-approved and bear the test marks:











Standard equipment

Stainless steel, material 1.4301 (ASTM 304), Interior:

with all-round deep-drawn ribs to integrate

the large-area heating with ceramic-metal sheath

Stainless steel grids (sizes 30 and 55: Internals:

1 grid, sizes 75 - 750: 2 grids)

Textured stainless steel, rear zinc-plated steel, Housing:

intuitively operated SingleDISPLAYor TwinDISPLAY (TFT colour display) with touchscreen (from size 450 two leaves)

Admixture of pre-heated fresh air by Fresh air:

electronically adjustable air flap

Connection: Mains cable with plug (German type)

CEEplug for 400 V

Installation: 4 feet; sizes 450 and 750

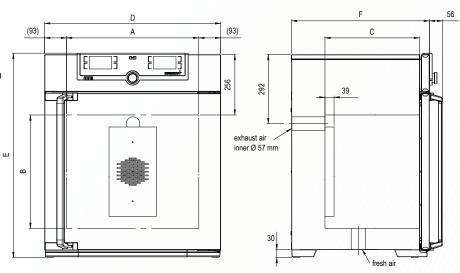
mounted on lockable castors

Interfaces:









Model sizes/Description				30	55	75	110	160	260	450	750		
Stainless steel interior	Volume		approx. I	32	53	74	108	161	256	449	749		
	Width	(A)	mm	400	400	400	560	560	640	1040	1040		
	Height	(B)	mm	320	400	560	480	720	800	720	1200		
	Depth (less max. 39 mm for fan)	(C)	mm	250	330	330	400	400	500	600	600		
	Stainless steel grids (standard equipment)		number		1				2				
	Max. number of grids/shelves		number	3	4	6	5	8	9	8	14		
	Max. loading per grid/shelf		kg		20				30				
	Max. loading of chamber		kg	60	80	120	175	210		300			
Textured stainless steel	Width	(D)	mm	585	585	585	745	745	824	1224	1224		
exterior	Height (size 450, 750 with castors)	(E)	mm	704	784	944	864	1104	1183	1247	1726		
	Depth (without door handle), door handle + 56 mm	(F)	mm	434	514	514	584	584	684	784	784		
-urther data	Electrical load at 230 V, 50/60 Hz		approx. W	1600	2000	2500	2800	3200	3400				
	Electrical load at 115 V, 50/60 Hz		approx. W	1600	1700		22	200					
	Electrical load at 400 V and 3 x 230 V w/o neutral, 50/60 Hz		approx. W				-			5800 7000			
	Working-temperature range		°C	at	at least 5 (SN/SNplus)10 (SF/SFplus)above ambient temperature to +250								
	Setting temperature range		°C		+20 to +250								
	Setting accuracy		°C		up to 99.9: 0.1 / from 100: 0.5								
Packing data	Net weight		approx. kg	46	57	66	74	96	110	161	217		
	Gross weight (packed in carton)		approx. kg	62	76	85	99	122	161	227	288		
	Width		approx. cm	66	73	73	83	83	93	133	133		
	Height		approx. cm	89	95	113	105	130	138	144	191		
	Depth		approx. cm	65	67	67	80	80	93	105	105		
Order No. Sterilisers				SN30	SN55	SN75	SN110	SN160	SN260	SN450	SN750		
S = Steriliser N = Natural convection				SN30plus	SN55plus	SN75plus	SN110plus	SN160plus	SN260plus	SN450plus	SN750plus		
F = Forcedair circulation	= Forced air circulation			SF30	SF55	SF75	SF110	SF160	SF260	SF450	SF750		
Side Model Will TWIID	= Model with TwinDISPLAY			SF30plus	SF55plus	SF75plus	SF110plus	SF160plus	SF260plus	SF450plus	SF750plus		

Options	3	30	55	75	110	160	260	450	750		
Voltage 115 V,50/60 Hz				Х	2						
Extended overtemperature protection by additionally integrated Pt100 se for independent temperature monitoring for models SN/SF	nsor				A	16					
Full-sight glass door (4-layer insulating glass)					E	30					
Interior lighting for observing the load					F	80					
Chamber modification for the application of reinforced perforated stainle shelves or stainless steel grids (bearing rails mounted in the working cha – includes replacement of 2 standard grids by 2 reinforced grids				-				K1			
Fresh-airfilter (filtration efficiency 80 %) mounted at the appliance bottom (for sizes 30 – 260 castor frame or subframe necessary – see page 29)	or SF/SFplus)				F	88					
le right	centre/centre eft centre top centre/centre ht centre top		F0 F1 F2 F3								
Entry port, 23 mm clear diameter, for introducing connections, can be closed by flap in special positions (please, state location)	left right rear				F	54 5 6					
Entry port, 14 mm clear diameter, can be closed by flap, in special positions at the back (please, state location)					С	06					
Entry port, 38 mm clear diameter, can be closed by flap, in special positions at the back (please, state location)					F	7					
4 – 20 mA current loop interface (0 to +310 °C	r for external		V3 V6								
Fanspeed monitoring with switching off the heating and with alarm in cased optional for SFplusonly	of failure				١	/4					
Works calibration certificate for 3 temperatures: +160 °C, +180 °C, +250 Standard works calibration certificate (measuring point chamber centre) at +1					D00)132					

Accessories	30	55	75	110	160	260	450	750								
Stainless steel grid (standard equipment)	E28884	E20)164	E20	165	E28891	E20	182								
Additional reinforced stainless steel grid, max. loading 60 kg; from size 450 with guide bars and fixing screws(only in connection with option K1)		-		E29	767	E29766	E29766 B3219									
Perforated stainless steel shelf	B29727	B03	3916	B00325 B29725		B29725	B00	328								
Additional reinforced stainless steel shelf, max. loading 60 kg; with guide bars and fixing screws(only in connection with option K1)				-			B32	2191								
Stainles steel slide-in drip tray, 15 mm rim (may affect the temperature distribution) - cannot be used in connection with option K1	E02070 E02072		E02070 E02072 E02		2072 E02073		E02072		E02073		E02073		E02073		E02	2075
Max. loading per slide-in drip tray (kg)		1.5			3	4	8									
Stainless steel bottom drip tray, 15 mm rim (may affect the temperature distribution) - cannot be used in connection with option K1	B04356	B04	1358	B04	B04359 B29		B04	1362								
Max. loading per bottom drip tray (kg)		1.5		1.5		3		4	3	8						
Nall bracketfor wall mounting	B29755	B29756	B29757	B29758	B29759		/// - ///									
Guarantee extension by 1 year			GA1Q5				GA2Q5									



Vacuum oven VO "Celsius" standard software

Model sizes: 200 / 400 / 500 +20 °C to +200 °C 10 mbar to 1100 mbar

VACUUM OVEN VO Memmert vacuum ovens show their full potential with short heating up times, high precision temperature control and turbo drying. At the same time, heat and oxygen sensible materials are treated with incomparable care. Memmert is the only manufacturer worldwide that offers digital pressure control. As addition to the vacuum oven, Memmert offers a special controllable pump for installation in a lower chamber, the pump module, installed on the outside of the vacuum oven.







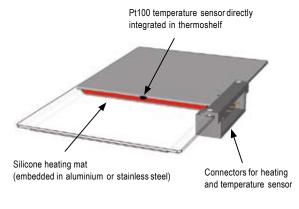
Customised models for every application

As much function as needed, as much customisation as possible! The basic model of the vacuum oven features a thermoshelf, two thermoshelf connectors as well as an USB interface, "Celsius" software and MEMoryCARD. The vacuum oven can be customised with additional functions for individual applications.

- OPTION INERT GAS INLET: Programmable and digitally controlled inlet for inert gas with flow rate reduction
- PREMIUM MODULE: The option for switching to inert gas well as additional connection (VO200) or two further connections (VO400, VO500) for thermoshelves and one additional thermoshelf (for VO400, VO500), drip tray and interface for printer

Multi-Level-Heating

Each of the thermoshelves that can be inserted as required is equipped with separate large surface heating and its own sensors (Multi-Level-Sensing MLS). The separate control circuits react precisely to different loads and humidity values and maintain the pre-set temperature equally on all the levels used. Due to the direct contact between the heating system and the chamber load, there is practically no loss of heat and heating and process times are reduced by some 75 % compared to a conventional heating system of the interior walls.



Removable thermoshelf with direct heating system and sensor



Repeat function with turbo effect

User-friendly ramp programming saves effort and guarantees reliable processes. Thanks to programming of vacuum cycles, the drying time can be considerably further reduced. Up to 40 ramps with different set temperature and vacuum values can be directly programmed on the device or via the MEMoryCard. When using the "Celsius" software, the number of ramps is practically unlimited.

VACUUM OVENS VO

according to DIN 12880:2007-05, EN 61010-1 (IEC 61010-1)

Standard units are safety-approved and bear the test marks:













Standard equipment

Interior: Stainless steel interior, material 1.4404 (ASTM 316 L),

hermetically welded, with removable mountings at the sides for cleaning, including thermoshelf guide bars, as well as

mounting on top to avoid turbulences

Thermoshelf, aluminium, eloxadised material 3.3547 (ASTM B209) Internals:

Housing: Textured stainless steel, rear zinc-plated steel, aesthetic functional glass-stainless steel operating panel with multifunction display and input module,

safety glass door with inner bullet-proof glass and external anti-splinter screen

Installation

Connection: Mains cable with plug (German type)

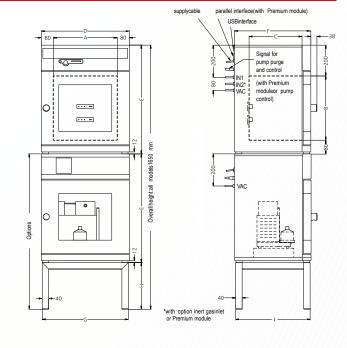
Interfaces:



Optional:

Ethernet LAN D





Model sizes/Description				200	400	500	
Stainless steel interior	Volume		approx. I	29	49	101	
	Width	(A)	mm	385	385	545	
	Height	(B)	mm	305	385	465	
	Depth	(C)	mm	250	330	400	
	Max. number of thermoshelves- basic equipment/with Premium Module		number	2/3	2	/4	
	Distance between thermoshelves		mm	7	' 5	95	
	Maximum load per shelf		approx. kg		20		
	Maximum load per oven		approx. kg	40	6	60	
Textured stainless	Width	(D)	mm	550	550	710	
steel housing The dimensions also apply	Height	(E)	mm	600	680	760	
to the optional pump module	Depth (without door handle, depth of handle 38 mm)	(F)	mm	400	480	550	
	Safety glass door: Textured stainless steel frame with spring-loaded safety glass on inside and anti-splinter screen ESGon outside of door				k		
Door seal	Endless silicone profile seal				k		
Temperature	Electronic microprocessor temperature controller with Pt100 and auto-diagnostic system				k		
	Temperature sensor Pt100 Class A in 4-wire circuit individually for each thermoshelf				k		
	Working-temperature range		°C	at least 5 above ambient temperature to +20			
	Setting temperature range		°C	+20 to +200			
	Temperature variation in time (to DIN 12880:2007-05) (aluminium thermoshelf)		K		≤± 0.3		
	Temperature uniformity (surface) at +160 °C/20 mbar (aluminium thermoshelf)		K		≤ ± 2		
Pressure (vacuum)	Digital electronic pressure control (in programme operation up to 40 ramps, adjustable for each segment) for vacuum via solenoid valves. Tubing for vacuum, air and inert gas are made of material 1.4571 (ASTM 316 Ti). Adjustable from 10 mbar up to 1100 mbar. Digital display of actual pressure from 5 mbar up to 1100 mbar. Programmable, digitally controlled inlet for air. Integrated processcontrol with programmable temperature and vacuum cyclesenabling amongst others accelerated moisture reduction.				k		
	Rapid air intake for door opening without alteration of selected vacuum setpoint				k		
	Permitted final vacuum		mbar		0.01		
	Maximum leakage rate		bar/h		0.01		
Monitor	Microprocessor temperature monitor acting as overtemperature protection (protection class 3.1) with Pt100, incorporating fault diagnostics with visual and acousticalarm				k		
	Digital over- and undertemperature monitor				k		
	Temperature monitoring band automatically linked to the setpoint (ASF)				k		
	Multi-Level-Overtemperature-Protection (MLOP) for each thermoshelf				k		
	Relayfor reliable heating cut-off in case of fault				k		

	n		200	400	500
	Mechanical temperature limiter (TB)			k	
	Acoustic alarm: Over-and undertemperature			k	
Timer functions	Real-time/weekly programmer with group function (e.g. Monday – Friday)			k	
	Timer with residual running time: max. 40 ramps (each 1 min. up to 999 h) programmable through controller or MEMoryCard XL; programming via PC and free-of-charge software: unlimited number of ramps			k	
Documentation	Internal log memory 1024 kB as ring memory for all setpoints, actual values, errors, settings with real-time and date; capacity up to 3 months at 1 min. intervals			k	
	"Celsius" software for control and documentation of temperature and pressure			k	
Setup	Calibration (no sep.PC required), temperature and pressure: 3-point calibration on controller			k	
	Setting of language for dialogue and display DE/ EN/ ES/ FR/ IT			k	
Connections	Vacuum connection with small flange DN16, and gas inlet with small flange DN 16			k	
Further data	Electrical load (loading with max. number of thermoshelves), at 230 V, 50/60 Hz	approx. W	1200	2000	240
Standard accessories	Pump control: optimised rinsing procedures for the pump membranes as well as signal output for pump ON/OFF			k	
	Removable interior mounting – stainless steel material 1.4404 (ASTM316 L) – with integrated lateral guide bars for thermoshelves			k	
	Connectors for thermoshelves	number		2	
	Thermoshelves- aluminium eloxadised, mat. 3.3547 (ASTMB209) – with integrated large-area heating including local temperature sensing (Pt100, 4-wire-circuit); individual overtemp. protection for each shelf. Further data see stainless steel number inner working chamber	number		1	
	Works calibration certificate (measuring point in the middle of the individual shelf for +160 °C at 20 mbar pressure):a separate certificate is prepared for each thermoshelf ordered and shipped together with the vacuum oven			k	
Packing data /	Net weight/Gross weight (packed in carton)	approx. kg	55/76	83/104	110/
/acuum oven	Packeddimensions Width/Height/Depth	approx.cm	66/87/59	66/87/59	83/10
Packing data /	Net weight without/with pump	approx. kg	25/41	30/46	41/
Pump module	Grossweight (packed in carton) without/with pump	approx. kg	46/62	51/67	66/
	Packeddimensions Width/Height/Depth	approx.cm	66/87/59	66/87/59	83/10
				110 100	1/0-
Graer No. Vacuum O	reits		VO200	VO400	VO5
	relis		VO200 200	VO400 400	VO5
Order No. Vacuum O	nmable and digitally controlled inlet for inert gas with flow rate reduction				
Options nert gas inlet: progran Premium Module: com				400	
Options nert gas inlet: progran remium Module: com n additional thermoshelf	nmable and digitally controlled inlet for inert gas with flow rate reduction prises the inert gas inlet, one printer interface, extra connectors for thermoshelves, 1 (size 200), 2 (sizes 400/500),			400 W5	
Options nert gas inlet: progran Premium Module: com n additional thermoshelf Accessories dditional thermoshelf – a	nmable and digitally controlled inlet for inert gas with flow rate reduction prises the inert gas inlet, one printer interface, extra connectors for thermoshelves, 1 (size 200), 2 (sizes 400/500),		200	400 W5 T5	50
Options nert gas inlet: progran Premium Module: com n additional thermoshelf Accessories additional thermoshelf – a pemperature sensing (Pt10 nd calibration certificate additional thermoshelf – a arge-area heating includir	nmable and digitally controlled inlet for inert gas with flow rate reduction prises the inert gas inlet, one printer interface, extra connectors for thermoshelves, 1 (size 200), 2 (sizes 400/500), (sizes 400/500) and a drip tray		200	400 W5 T5	50
Options nert gas inlet: progran remium Module: com n additional thermoshelf Accessories dditional thermoshelf – a emperature sensing (Pt10 nd calibration certificate additional thermoshelf – arge-area heating includir ntLOP (Multi-Level-Overte	namable and digitally controlled inlet for inert gas with flow rate reduction prises the inert gas inlet, one printer interface, extra connectors for thermoshelves, 1 (size 200), 2 (sizes 400/500), (sizes 400/500) and a drip tray Illuminium eloxadised material WSt. 3.3547 (ASTMB209) with integrated large-area heating including local 0, 4-wire-circuit); individual overtemp. protection for each shelf MLOP (Multi-Level-Overtemperature-Control) Istainless steel material 1.4404 (ASTM 316 L) for especially corrosive material with integrated in local temperature sensing (Pt100, 4-wire-circuit); individual overtemp. protection for each shelf		200 200 B00741	400 W5 T5 400 B00743	500 B00
Options nert gas inlet: program remium Module: com n additional thermoshelf Accessories dditional thermoshelf – a emperature sensing (Pt10 nd calibration certificate dditional thermoshelf – arge-area heating includir ILOP (Multi-Level-Overte) temovable bottom drip tr	amable and digitally controlled inlet for inert gas with flow rate reduction prises the inert gas inlet, one printer interface, extra connectors for thermoshelves, 1 (size 200), 2 (sizes 400/500), (sizes 400/500) and a drip tray aluminium eloxadised material WSt. 3.3547 (ASTMB209) with integrated large-area heating including local 0, 4-wire-circuit); individual overtemp. protection for each shelf MLOP (Multi-Level-Overtemperature-Control) stainless steel material 1.4404 (ASTM316 L) for especially corrosive material with integrated glocal temperature sensing (Pt100, 4-wire-circuit); individual overtemp. protection for each shelf mperature-Control) and calibration certificate ay – stainless steel material 1.4404 (ASTM316 L) lack enamelled (for stacking unit consisting of vacuum oven and pump module, total height: 1650 mm,	mm	200 200 B00741 B00733 E04256 E02030 529/450/	400 W5 T5 400 B00743 B00734 E04257 E02031 529/290/	500 500 8000 8000 E042 E022 689/
Options nert gas inlet: program remium Module: com n additional thermoshelf Accessories additional thermoshelf – a emperature sensing (Pt10 nd calibration certificate additional thermoshelf – arge-area heating includir alLOP (Multi-Level-Overte temovable bottom drip tr subframe, tubular steel, b ee sketch of oven dimensions Vorks calibration certific	amable and digitally controlled inlet for inert gas with flow rate reduction prises the inert gas inlet, one printer interface, extra connectors for thermoshelves, 1 (size 200), 2 (sizes 400/500), (sizes 400/500) and a drip tray aluminium eloxadised material WSt. 3.3547 (ASTMB209) with integrated large-area heating including local 0, 4-wire-circuit); individual overtemp. protection for each shelf MLOP (Multi-Level-Overtemperature-Control) stainless steel material 1.4404 (ASTM 316 L) for especially corrosive material with integrated glocal temperature sensing (Pt100, 4-wire-circuit); individual overtemp. protection for each shelf mperature-Control) and calibration certificate ay – stainless steel material 1.4404 (ASTM 316 L) lack enamelled (for stacking unit consisting of vacuum oven and pump module, total height: 1650 mm, Width/Height/Depth (see sketch of oven dimensions) G/H/I state for 3 temperatures: +50 °C, +100 °C, +160 °C at 20 mbar pressure	mm	200 200 B00741 B00733 E04256 E02030	400 W5 T5 400 B00743 B00734 E04257 E02031 529/290/ 463 D00115	500 500 8000 8000 E044 E022 689/
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Options nert gas inlet: program remium Module: com n additional thermoshelf Accessories diditional thermoshelf – a pemperature sensing (Pt10 nd calibration certificate diditional thermoshelf – a diditional thermoshelf	nmable and digitally controlled inlet for inert gas with flow rate reduction prises the inert gas inlet, one printer interface, extra connectors for thermoshelves, 1 (size 200), 2 (sizes 400/500), (sizes 400/500) and a drip tray Illuminium eloxadised material WSt. 3.3547 (ASTMB209) with integrated large-area heating including local 0, 4-wire-circuit); individual overtemp. protection for each shelf MLOP (Multi-Level-Overtemperature-Control) stainless steel material 1.4404 (ASTM316 L) for especially corrosive material with integrated 19 local temperature sensing (Pt100, 4-wire-circuit); individual overtemp. protection for each shelf 19 mperature-Control) and calibration certificate 19 ay – stainless steel material 1.4404 (ASTM316 L) lack enamelled (for stacking unit consisting of vacuum oven and pump module, total height: 1650 mm, 19 width/Height/Depth (see sketch of oven dimensions) G/H/I 19 sate for 3 temperatures: +50 °C,+100 °C,+160 °C at 20 mbar pressure 19 year (VO only) 19 year (VO only) 19 year (VO only) 19 year (VO only) 20 year (VO only) 21 year (VO only) 22 year (VO only) 23 year (VO only) 24 year (VO only) 25 year (VO only) 26 year (VO only) 27 year (VO only) 28 year (VO only) 29 year (VO only) 20 year (VO only) 20 year (VO only) 20 year (VO only) 21 year (VO only) 22 year (VO only) 23 year (VO only) 24 year (VO only) 25 year (VO only) 26 year (VO only) 27 year (VO only) 28 year (VO only) 29 year (VO only) 20 year (VO only) 20 year (VO only) 20 year (VO only) 21 year (VO only) 22 year (VO only) 23 year (VO only) 24 year (VO only) 25 year (VO only) 26 year (VO only) 27 year (VO only) 28 year (VO only) 29 year (VO only) 29 year (VO only) 20 year (VO only) 20 year (VO only) 20 year (VO only) 20 year (VO only) 21 year (VO only) 22 year (VO only) 23 year (VO only) 24 year (VO only) 25 year (VO only) 26 year (VO only) 27 year (VO only) 28 year (VO only) 29 year (VO only) 20 year (VO only) 20 year (VO only) 20 year (VO only) 21 year (VO only)	mm	200 B00741 B00733 E04256 E02030 529/450/ 383 PM 200	400 W5 T5 400 B00743 B00734 E04257 E02031 529/290/ 463 D00115 GA2Q5 PM 400 PMP 400 B04027	500 B000 B000 E042 E022 689// 53
Options nert gas inlet: program remium Module: com n additional thermoshelf Accessories dditional thermoshelf – a temperature sensing (Pt10 nd calibration certificate dditional thermoshelf – large-area heating including ILOP (Multi-Level-Overte temovable bottom drip tr ubframe, tubular steel, be ee sketch of oven dimensional to the common to the c	Inmable and digitally controlled inlet for inert gas with flow rate reduction prises the inert gas inlet, one printer interface, extra connectors for thermoshelves, 1 (size 200), 2 (sizes 400/500), (sizes 400/500) and a drip tray Inuminium eloxadised material WSt. 3.3547 (ASTMB209) with integrated large-area heating including local 0, 4-wire-circuit); individual overtemp. protection for each shelf MLOP (Multi-Level-Overtemperature-Control) Inuminium eloxadised material 1.4404 (ASTM316 L) for especially corrosive material with integrated and go local temperature sensing (Pt100, 4-wire-circuit); individual overtemp. protection for each shelf and imperature-Control) and calibration certificate and y - stainless steel material 1.4404 (ASTM316 L) Inuminium eloxadised material vertenents Inuminium eloxadised material with integrated large-area heating including local Inuminium eloxadised material vertenents Inuminium eloxadised material large-area heating including local Inuminium eloxadised large-area heating including local Inu	mm	200 B00741 B00733 E04256 E02030 529/450/ 383 PM 200	400 W5 T5 400 B00743 B00743 E04257 E02031 529/290/ 463 D00115 GA2Q5 PM 400 PMP 400	500 B000 B000 E042 E022 689// 53
Options nert gas inlet: program remium Module: com n additional thermoshelf Accessories diditional thermoshelf – a emperature sensing (Pt10 nd calibration certificate diditional thermoshelf – diditional thermoshelf – iditional thermoshe	Inmable and digitally controlled inlet for inert gas with flow rate reduction prises the inert gas inlet, one printer interface, extra connectors for thermoshelves, 1 (size 200), 2 (sizes 400/500), (sizes 400/500) and a drip tray Illuminium eloxadised material WSt. 3.3547 (ASTMB209) with integrated large-area heating including local 0, 4-wire-circuit); individual overtemp. protection for each shelf MLOP (Multi-Level-Overtemperature-Control) stainless steel material 1.4404 (ASTM316 L) for especially corrosive material with integrated glocal temperature sensing (Pt100, 4-wire-circuit); individual overtemp. protection for each shelf mperature-Control) and calibration certificate ay – stainless steel material 1.4404 (ASTM316 L) lack enamelled (for stacking unit consisting of vacuum oven and pump module, total height: 1650 mm, Width/Height/Depth (see sketch of oven dimensions) G/H/I late for 3 temperatures: +50 °C, +100 °C, +160 °C at 20 mbar pressure 1 year (VOonly) ump module without pump (exterior dimensions and material No. see vacuum oven) with antivibration metal plate odate the vacuum pump, incl. full-sight glass door. Socket, signal cable and connecting hose to the vacuum oven ump module, as above, however with built-in pump, 230 V,50/60 Hz, 2 and pump B04134 for VO400 and VO500) missing pump performance by demand-controlled activation of purge of Memmert pump (3 m) from oven to Memmert pump incl. optimised connection accessories(partially stainless steel) um pump with PTFEdouble diaphragm, pump capacity at atm. pressures:approx. 34 NI./min = 2,04 m³/h from vacuum oven. Order No. B04027 and B04026 necessary.230 V,50 Hz.	mm	200 B00741 B00733 E04256 E02030 529/450/ 383 PM 200	400 W5 T5 400 B00743 B00734 E04257 E02031 529/290/ 463 D00115 GA2Q5 PM 400 PMP 400 B04027	500 B000 B000 E044 E022 689/ 533



Cooled vacuum oven VOcool "Celsius" standard software

Model sizes: 200 / 400 +5 °C to +90 °C 10 mbar to 1100 mbar

COOLED VACUUM OVEN VOcool Freeze-drying, the most common means of drying starter cultures and probiotics is very energy-intensive. Furthermore, some bacterial strains do not survive the freezing process. Thanks to low temperature vacuum drying, unstable substances can be dried at moderate temperatures above zero without causing too much damage to the cell structure. Memmert is the first manufacturer worldwide that has developed a cooled vacuum oven for laboratory application.







Fields of application

Thanks to low temperature vacuum drying in VOcool appliances, bacteria and starter cultures in the pharmaceutical and food industry can be gently dried. Additionally, the appliance offers the possibility to simulate programme-controlled transport and storage scenarios to determine the behaviour of active ingredients or volumes under different pressure and temperature conditions.



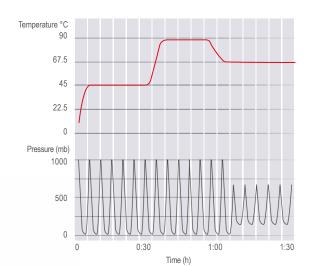
Unparalleled precision

The compact, energy-saving and extremely accurate Peltier-cooling unit guarantees a surface temperature distribution with an maximum deviation of ±1 K across the entire temperature range. Memmert is the only manufacturer worldwide that offers digital pressure control. Ramp programming of temperature and vacuum (-cycles)in combination with heating/cooling of thermoshelves allows for quick processes and nullifies residual humidity.

Maximum time savings

The interior of all Memmert vacuum ovens can be ventilated in cycles to remove humidity quicker with the exhaust air. Thanks to ramp programming of temperature and vacuum cycles, the drying process is optimised and drying times are considerably further reduced in comparison to conventional vacuum drying ovens.

Up to 40 ramps with different set temperature and vacuum values can be directly programmed on the device or via the MEMoryCard. When using the "Celsius" software, the number of ramps is practically unlimited.





Peltier-element

COOLED VACUUM OVENS VOcool

according to DIN 12880:2007-05, EN 61010-1 (IEC61010-1)



Standard equipment

Interior: Stainless steel interior, material 1.4404 (ASTM 316 L),

hermetically welded, with removable mountings at the sides for cleaning, including thermoshelf guide bars, as well as

mounting on top to avoid turbulences

Internals: Thermoshelf, aluminium, eloxadised material 3.3547 (ASTM B209)

Housing: Textured stainless steel, rear zinc-plated steel, aesthetic functional glass-stainless steel operating

panel with multifunction display and input module, safety glass door with inner bullet-proof glass and

external anti-splinter screen

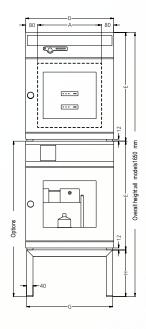
Installation 4 fee

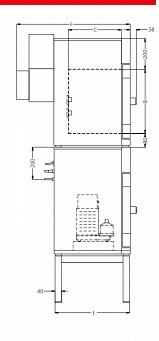
Connection: Mains cable with plug (German type)

Interfaces:



Optional:
Ethernet





Model sizes/Description				200	400
Stainless steel interior	Volume		approx. I	29	49
	Width	(A)	mm	385	385
	Height	(B)	mm	305	385
	Depth	(C)	mm	250	330
	Maximum load per shelf		approx. kg		20
Textured stainless	Width	(D)	mm	550	550
steel housing The dimensions also apply	Height	(E)	mm	600	680
o the optional pump module)	Depth (without door handle, depth of handle 38 mm) incl. Peltier cooling device CDP115	(F)	mm	650	730
	Safety glass door: Textured stainless steel frame with spring-loaded safety glass on inside and anti-splinter screen ESGon outside of door				k
Door seal	Endless silicone profile seal				k
Temperature	Electronic microprocessor temperature controller with Pt100 and auto-diagnostic system				k
	Temperature sensor Pt100 Class A in 4-wire circuit individually for each thermoshelf			k	
	Working-temperature range		°C	+5 to +9	
	Setting temperature range		°C	+5 to +9	
	Temperature variation in time (to DIN 12880:2007-05) (aluminium thermoshelf)		K	≤± 0.3	
	Temperature uniformity (surface) at +20 °C/20 mbar		K	K ≤±	
Pressure (vacuum)	Digital electronic pressure control (in programme operation up to 40 ramps, adjustable for each segment) for vacuum via solenoid valves. Tubing for vacuum, air and inert gas are made of material 1.4571 (ASTM 316 Ti). Adjustable from 10 mbar up to 1100 mbar. Digital display of actual pressure from 5 mbar up to 1100 mbar. Programmable, digitally controlled inlet for air. Integrated process control with programmable temperature and vacuum cyclesenabling amongst others accelerated moisture reduction.				k
	Rapid air intake for door opening without alteration of selected vacuum setpoint				k
	Permitted final vacuum		mbar	C	0.01
	Maximum leakage rate		bar/h	C	0.01
Monitor	Microprocessor temperature monitor acting as overtemperature protection (protection class 3.1) with Pt100, incorporating fault diagnostics with visual and acousticalarm				k
	Digital over- and undertemperature monitor				k
	Temperature monitoring band automatically linked to the setpoint (ASF)				k
	Multi-Level-Overtemperature-Protection (MLOP) for each thermoshelf				k
	Relayfor reliable heating cut-off in case of fault				k
	Accoustic alarms: Over- and undertemperature				k

Model sizes/Descriptio	n		200	400
Timer functions	Real-time/weekly programmer with group function (e.g. Monday – Friday)		H	<
	Timer with residual running time: max. 40 ramps (each 1 min. up to 999 h) programmable through controller or MEMoryCard XL; programming via PC and free-of-charge software: unlimited number of ramps		ŀ	(
Documentation	Internal log memory 1024 kB as ring memory for all setpoints, actual values, errors, settings with real-time and date; capacity up to 3 months at 1 min. intervals		ŀ	(
	"Celsius" software for control and documentation of temperature and pressure		ŀ	(
	Parallel interface		H	(
Setup	Calibration (no sep. PC required), temperature and pressure: 3-point calibration on controller		k	<
	Setting of language for dialogue and display DE/ EN/ ES/ FR/ IT		ŀ	(
Connections	Vacuum connection with small flange DN16, and gas inlet with small flange DN16		ŀ	<
Further data	Electrical load (loading with max. number of thermoshelves), at 230 V, 50/60 Hz	approx. W	400	500
Standard accessories	Removable interior mounting – stainless steel material 1.4404 (ASTM316 L) – with integrated lateral guide bars for thermoshelves		ŀ	<
	Thermoshelves— aluminium eloxadised, mat. 3.3547 (ASTMB209) — with integral large-area heating/cooling incl. local temperature sensing (Pt100, 4-wire-circuit); individual overtemp. protection for each shelf. Further data see stainless steel inner working chamber	number		1
	Works calibration certificate(s)(measuring point in the middle of the individual shelf for +160 °C at 20 mbar pressure):a separate certificate is prepared for each thermoshelf ordered and shipped together with the vacuum oven		ŀ	(
	Removable bottom drip-tray made of stainless steel No. 1.4404 (ASTM 316 L)		ŀ	<
	Inert gas inlet: programmable and digitally controlled inlet for inert gas with flow rate reduction		ŀ	(
	Pump control: optimised rinsing procedures for the pump membranes as well as signal output for pump ON/OFF(recommended in combination with PMP)		ŀ	<
Packing data /	Net weight/Gross weight (packed in carton)	approx. kg	64/85	92/113
Vacuum oven	Packeddimensions Width/Height/Depth	approx. cm	66/87/59	66/87/5
Packing data /	Net weight without/with pump	approx. kg	25/41	30/46
Pump module	Grossweight (packed in carton) without/with pump	approx. kg	46/62	51/67
	Packeddimensions Width/Height/Depth	approx. cm	66/87/59	66/87/5
Order No. Cooled Vac	cuum Ovens		VO200cool	VO400co

Options	200	400
Extended temperature range (0 °C to +90 °C)	A	۸8

Accessories		200	400
Removable bottom drip-tray made of stainless steel No. 1.4404 (ASTM 316 L)	1/100	E04256	E04257
Subframe, tubular steel, black enamelled for stacking unit consisting of vacuum oven and pump module, total height: 1650 mm, see sketch of oven dimensions) Width/Height/Depth (see sketch of oven dimensions) G/H/I	mm	E02030 529/450/ 383	E02031 529/290/ 463
Norks calibration certificate for 3 temperatures: +5 °C, +30 °C, +90 °C at 20 mbar pressure		D00	133
Guarantee extension by 1 year (VOcoolonly)		GA	2Q5
Noise-insulated vacuum pump module without pump (exterior dimensions and -material No. s. vacuum oven) with antivibration metal plate at the bottom to accommodate the vacuum pump, incl. full-sight glass door. Socket, signal cable and connecting hose to the vacuum oven		PM 200	PM 400
Noise-insulated vacuum pump module, as above, however with built-in pump 230 V, 50/60 Hz (pump B04133 for VO200 and pump B04134 for VO400)		PMP 200	PMP 400
Signal cable (3 m) for optimising pump performance by demand-controlled activation of purge of Memmert pump		B04	1027
Vacuum connecting hose (3 m) from oven to Memmert pump ncl. optimised connection accessories(partially stainless steel)		B04	1026
Chemically resistant vacuum pump with PTFEdouble diaphragm, pump capacity at atm. pressures:approx. 34 NI./min = 2,04 m³/h and autom. purge control from vacuum oven. Order No. B04027 and B04026 necessary.230 V, 50 Hz. Max. guarantee period 2 years		B04133	<u> </u>
Chemically resistant vacuum pump with PTFEdouble diaphragm, pump capacity at atm. pressures:approx. 60 NI./min = 3,6 m³/h and autom. purge control from vacuum oven. Order No. B04027 and B04026 necessary.230 V, 50/60 Hz. Max. guarantee period 2 years		<u> </u>	B04134

SOFTWARE AtmoCONTROL

AtmoCONTROL

The innovative control and logging software

Parameters such as temperature and humidity as well as the process time can be set directly at the ControlCOCKPIT.

Ramp programming is done via the control and logging software AtmoCONTROL, which features a completely new software design.

Drag, drop & go!

Numerical and graphic programming of complex processesis a thing of the past. Today, programming is done via AtmoCONTROL by means of the mouse or touchpad on your notebook. Even the most complex ramp programmes are created within minutes. Simply drag & drop the graphical symbols for the desired parameters to the input field and change the values according to your wishes with a mouse click.



Programme functions SingleDISPLAY and TwinDISPLAY

- · Reading out, managing and organising the data logger
- · Saving the log memory in various formats
- · Online monitoring of up to 32 connected appliances
- Optical alarms when the alarm limits individually set at the ControlCOCKPIT are exceeded
- Automatic alarm to one or severale-mail addresses

Additional functions TwinDISPLAY

- Intuitive programming and archiving of ramps and programme sequences
- Synchronous visualisation of the created programme sequence during programming
- Application-specific repeat functions (loops) can be inserted within a temperature control programme in any place
- Simple creation of repeating weekly programmes
- Programming, managing and transferring programmes via Ethernet interface or USB port

Options for models U, UFTS, UNpa, S, I, ICP, IPP, IPS, HPP, ICH	30	55	75	110	160	260	450	750	1060
Door with lock (safety lock); for models UFTS per side; standard with SN/SFand SNplus/SFplus450 and 750					В6				
Door hinged on the left; for models UFTS per side			E	38				-	
Potential-free contact (24 V/2 A) with socket to NAMUR NE 28 for external monitoring (indicates when setpoint is reached)	H5								
Potential-free contact for combination error message (e.g. supply failure, sensor fault, fuse)					H6				
Potential-free contact (24 V/2 A) with socket to NAMUR NE 28, for signal generation, controlled by programme segment, for free-selectable functions to be activated (e.g. activation of audible and visual signals, exhaust motors, fans, stirrers, etc.). Only for units with TwinDISPLAY;max. 2 contacts on 1-phase appliances; max. 4 contacts on 3-phase appliances 2 contacts 4 contacts					H72			H74	
Process-dependent door lock (only for units with TwinDISPLAY); for models UFTS see page 11					D4				
Door-open-recognition (only for units with TwinDISPLAY);for models UFTS per side					V5				
Flexible Pt100 for positioning in chamber or in load with socket, 4-pin, according to NAMUR NE 28, for external temperature recording (load temperature) max. 3 sensors					H4				
Flexible Pt100 temperature sensor, positioned flexibly in chamber or load, for local temperature measurement (up to 3 additional sensors are possible). The measured temperature can, if required, be indicated on the display, recorded in the integral data store, and can be documented via the AtmoCONTROLsoftware					H8				
MobileALERT, notification by SMS in case of any error or alarm of the device. Requires option H6 "floating contact for alarm"					C3				
Temperature restriction (for UN/UF/UNplus/UFplus and models UFTS) Temperatures:+60,+70,+80,+95,+100,+120,+160,+180,+200,+220 or +250 °C (Please.indicate upon ordering)					A8				

ccessories for models U, UFTS,UNpa, S,I, ICP, IPP, IPS, HPP, ICH	30	55	75	110	160	260	450	750	106
SB-Ethernet adapter					E06192				
thernet connection cable 5 m for computer interface					E06189				
SBUser-ID stick (with User-ID licence): Oven-linked authorisation licence Jser-ID-programme) on Memory-stick, prevents undesired manipulation by nauthorised third parties. When reordering please specify serial number only for units with TwinDISPLAY)					B33170				
SBstick with documentation software AtmoCONTROLand operation manual or products with SingleDISPLAY(the standard equipment of appliances with winDISPLAYincludes one USB stick with AtmoCONTROL)					B33172				
et of height adjustable feet (4 pcs)			B29	768				-	
tacking set (4 pcs) for stacking of appliances of same size		B29	744						
lug-in tube extension (outer diam. 60.3 mm, inner 57 mm), straight, for exhaust air ucting (if necessaryfor connection by hose), only models U, I, S; not for models UFTS					B29718				
lug-in tube extension (outer diam. 60.3 mm, inner 57 mm), angled, for exhaust ir ducting (if necessary for connection by hose), only models U, I, S; not for models UFTS					B29719				
lush-fit unit (stainless steel frame covering gap between oven and wall opening), ith air slots – technical clarification required	B29728	B29730	B29732	B29734	B29736	B29738	B29740	B29	742
lush-fit unit (stainless steel frame covering gap between oven and wall opening), ithout air slots – technical clarification required; for models UFTS see page 11	B29729	B29731	B29733	B29735	B29737	B29739	B29741	B29	743
ubframe, adjustable in height (not for models UFTS) size 30 to 75: height 600 mm, size 110 to 450: height 500 mm)	B29745	B29	747	B29	9749	B29751	B29753		
ubframe, on castors (not for models UFTS) size 30 to 75: height 660 mm, size 110 to 160: height 560 mm)	B29746	B29	748	B29	750			-	
ubframe, adjustable in height (not for models UFTS) neight 130 mm, for example for units with fresh air filter)	B33657	B33	659	B33	8661	B33664		//-//	
astor frame (2-part), height 140 mm (not for models UFTS)	B33173	B33	3174	B33	3175	B33176		//-//	
oftware conforming to FDAAtmoCONTROL.Meets the requirements for the use of lectronically stored data sets and electronic signatures as laid down in Regulation 1 CFRPart 11 of the US Food and Drug Administration (FDA). Base licence for the ontrol of one unit (only for units with TwinDISPLAY)					FDAQ1				
ntegration of additional units (up to max. 15 units) into an already existent DA-software licence (only for units with TwinDISPLAY)					FDAQ2				
Q document with works test data for chamber, OQ/PQ check list s support for validation by customer					D00124				
Q/OQ document with works test data for chamber, incl. temperature distribution urvey for one free-selectable temperature value. 9 measuring points (size 30), 7 measuring points (sizes55 – 1060) to DIN 12880:2007-05 (further temperature alues on demand), PQ check list as support for validation by customer	D00125				D00)127			
Q/OQ document with works test data for chamber, incl. temperature distribution urvey for one free-selectable temperature and humidity value. 27 measuring oints to DIN 12880:2007-05, PQ check list as support for validation by customer models HPP and ICH)		-		D00136	<u> </u>	D00136	<u>-</u>	D00136	
Q/OQ document with works test data for chamber, incl. temperature distribution urvey for one free-selectable temperature, humidity and light value. 27 measuring oints to DIN 12880:2007-05, PQ check list as support for validation by customer models HPPwith light and ICHL)		-		D00137	-	D00137	-	D00137	
xternal measuring instrument with sensorsfor daylight and UV-light. roduct information on demand (models HPP,ICH L, IPPplus)				B04	713				//-
itto with additional measuring head for temperature and humidity measurement. roduct information on demand (models HPP,ICH L, IPPplus)				B04	1714				

SPECIAL EQUIPMENT FOR MODELS VO, VOcool, INCOmed, HCP, TTC, CTC

Options for models VO, VOcool, INCOmed, HCP, TTC, CTC	Sizes:200 / 400 / 500 108 / 153 / 246 256
Interface Ethernet instead of USBincluding software	W4
RS232 interface instead of USB	W6
Computer interface RS485 (for networking a max. of 16 ovens) instead of RS232	V2
Door with lock (safety lock, not available for VO, VOcool, TTC/CTC)	B6
Flexible Pt100 for positioning in chamber or in load with socket, 4-pin, according to NAMUR NE 28, for external temperature recording (load temperature)	H4
Additional Pt100 temperature sensor, positioned flexibly in chamber or load, for local temperature measurement (up to 3 additional sensors are possible). The measured temperature can, if required, be indicated on the multifunction display, recorded in the integral ring store, and can be documented via the "Celsius" software or on an attached printer. (Not available for VO, VOcool, TTC and CTC)	H8
Potential-free contact (24 V/2 A) with socket, according to NAMUR NE 28 for external monitoring (indicates when setpoint is reached)	H5
Potential-free contact (24 V/2 A), with socket, according to NAMUR NE 28 for combination error message (e.g. supply failure, sensor fault, fuse)	Н6
Potential-free contact (24 V/2 A), with socket, according to NAMUR NE 28, triple, for signal generation, controlled by programme segment for a total of 3 freely selected functions to be activated (e.g. acoustic and visual signals, exhaust motors, fans, stirrers etc.)	H7
MobileALERT, transmission d'un message SMS lors de déclenchement d'alarme sur appareil; nécessite option H6 «contact sans potentiel pour message d'anomalie»	C3

Accessories for models VO, VOcool, INCOmed, HCP,TTC, CTC	Sizes:200 / 400 / 500 108 / 153 / 246 256
USB connection cable for computer interface	E03643
Parallel/USBconverter cable with integrated power supply unit to connect HP printers with USB interface to MEMMERT units	E05300
Documentation package consisting of parallel USB converter cable including PCL3-compatible HP colour inkjet printer with USB interface (HP OfficeJet 6000 or successor) for direct connection of printer to Memmert unit	B04432
Temperature profile write/read unit for programming via PC, for writing to and reading from the chip card, up to 40 ramps	E05284
Additional chip card, blank, formatted (32 kB MEMoryCard XL for a maximum of 40 ramps). Not available for INCOmed models	E04004
Oven-linked authorisation card (User-ID-Card) prevents undesired manipulation by unauthorised third parties. When reordering please specify serial number	E04159
Software conforming to FDA "Celsius FDA Edition". Meets the requirements for the use of electronically stored data sets and electronic signatures as laid down in Regulation 21 CFRPart 11 of the US Food and Drug Administration (FDA). Base licence for the control of one unit	E05019
Integration per additional unit (up to max.15 units) into an already existent FDA-software licence (E05019)	FDAQ4
IQ check list with works test data for chamber as support for validation by customer	D00103
OQ check list with works test data for one free-selectable temperature value incl. temperature distribution survey for 27 measuring points to DIN 12880:2007-05 as support for validation by customer	D00104
OQ check list with works test data for one free-selectable temperature value incl. temperature distribution survey for 5 measuring points to DIN 12880:2007-05 as support for validation by customer valid for one thermoshelf; ditto for further thermoshelves VO on demand (VO and VOcool only)	D00117
OQ check list with works test data for one free-selectable humidity and temperature value incl. temperature distribution survey for 27 measuring points to DIN 12880:2007-05 as support for validation by customer (models HCP and CTC)	D00104
OQ check list with works test data for one free-selectable CO ₂ , humidity and temperature value incl. temperature distribution survey for 27 measuring points to DIN 12880:2007-05 as support for validation by customer (models INCOmed)	D00104
External measuring instrument with sensors for daylight and UV-light, with additional measuring head for temperature and humidity. Product information on demand (models INCOmed and HCP)	B04714

MODEL VARIANTS

SingleDISPLAY ControlCOCKPITwith one TFTdisplay	TwinDISPLAY ControlCOCKPITwith two TFTdisplays				
AVAILABLE APPLIANCES UN / UF / IN / IF / SN / SF / IPP / IPS	AVAILABLE APPLIANCES UNplus / UFplus / UFTS / UNpa / INplus / IFplus / SNplus / SFplus IPPplus / ICP / HPP / ICH				
One high-resolution TFTcolour display with touch-sensitive buttons for selection of functions	Two high-resolution TFTcolour displays with touch-sensitive buttons for selection of functions				
Available parameters on the ControlCOCKPIT:Temperature (Celsius or Fahrenheit), fan speed, exhaust air flap position, programme time	Available parameters on the ControlCOCKPIT:Temperature (Celsius or Fahrenheit), fan speed, exhaust air flap position, programme time, relative humidity, illumination, CO ₂				
One temperature sensor Pt100 DIN classA in a 4-wire circuit	Two Pt100 sensorsDIN classA in a 4-wire circuit for mutual monitoring, taking over functions in case of an error				
	HeatBALANCEfunction for application specific adjustment of heat output distribution (balance) between the upper and lower heating groups in an adjustment range between -50 % and +50 % (not valid for models 30, HPP110, IPP110plus, ICP, ICH)				
AtmoCONTROLsoftware for reading out, managing and organising the data logger via Ethernet interface (temporary trial version can be downloaded). USB stick with AtmoCONTROLsoftware available as accessory (on demand)	AtmoCONTROLsoftware on a USB stick for programming, managing and transferring programmes via Ethernet interface or USB port				
	ControlCOCKPITwith USB port for uploading programmes, reading out protocol logs, activating the User-ID function				
	Displaying of already logged protocol data on the ControlCOCKPIT (max 10,000 values correspond to approx. 1 week)				
Ethernet interface on the rear of the appliance for reading out the protocol log and for online logging	Ethernet interface on the rear of the appliance for reading out the protocol log and for uploading programmes and for online logging				
Double overtemperature protection: Electronic temperature monitoring with freely adjustable monitoring temperature, for models U, I, S with option A6 TWW/TWB (protection class 3.1 or 2), mechanical temperature limiter TB acc. to DIN 12880	Multiple overtemperature protection: Electronic temperature monitoring TWW/TWB (protection class 3.1 or 2 resp. 3.3 for units with active cooling) and mechanical temperature limiter TB (protection class 1) acc. to DIN 12880, AutoSAFETYautomatically adjusts to the set value within a freely adjustable tolerance range. Setting individual MIN / MAX values for over/undertemperature alarm and also for all other parameters such as relative humidity, CO ₂				
PID microprocessor control with	integrated auto-diagnostic system				
Structured stainless steel housing, scratch-resistant, robust and durable; rear of zinc-plated steel					
High-temperature connectors on the rear of the appliance for single-phase power					

connection according to country specific systems and IEC standards

Internal data logger with a storage capacity of at least 10 years

German, English, French, Spanish language settings available on the ControlCOCKPIT

Digital backwards counter with target time setting, adjustable from 1 minute to 99 days

The SetpointWAIT function guarantees that the process time does not start until the set temperature is reached at all measuring points - optional for temperature values recorded by the freely positionable Pt100 sensors inside the chamber

> Adjustment of three calibration values for temperature and additional appliance specific parameters directly at the ControlCOCKPIT



HEATING AND DRYING OVENS

UNIVERSAL OVEN U

PASS-THROUGH OVEN UF TS

PARAFFIN OVEN UNpa

STERILISER S

VACUUM OVENVO

COOLED VACUUM OVEN VOcool

INCUBATORS

INCUBATOR I

CO, INCUBATOR INCOmed

COMPRESSOR-COOLED INCUBATOR ICP

PELTIER-COOLED INCUBATOR IPP

STORAGE COOLED INCUBATOR IPS

CLIMATE CHAMBERS

CONSTANT CLIMATE CHAMBER HPP

HUMIDITY CHAMBER HCP

CLIMATE CHAMBER ICH

ENVIRONMENTAL TEST CHAMBER CTC/TTC

WATERBATHS / OILBATHS

WATERBATH W

OILBATH O

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